



ASSEMBLY INSTRUCTIONS

1. LAY THE CROSSBAR AND TWO UPRIGHTS ON THE GROUND, WITH CAVITY FACING UPWARDS.
2. INSERT THE UPRIGHTS INTO THE CROSSBAR AND SECURE WITH TWO M10 X 50 MM BOLTS, WASHERS AND S/WASHERS.
3. INSERT THE TWO SPIGOTS INTO THE ENDS OF THE UPRIGHTS SO THAT THE HOLES ON THE UPRIGHT POST AND THE SPIGOT LINE UP TOGETHER.
4. PLACE THE NET BAR BRACKETS OVER THE HOLES ON THE UPRIGHT POST AND FIX THEM USING M10 X 50 MM S/S HEX HEAD BOLTS, WASHER AND S/WASHER.
5. ATTACH THE NET TO THE CROSS BAR AND UPRIGHTS WHILE THEY ARE LYING ON THE GROUND BY INSERTING THE NET EDGE INTO THE PROFILE THEN PRESSING THE PVC TUBE UNDER THE TRACK CURVE.
6. STAND THE GOAL UPRIGHT AND INTO THE GROUND SLEEVES. MAKE SURE THE SIDE WITH THE TRACK CURVE FACES TOWARDS THE BACK.
8. ASSEMBLE THE REAR GROUND NET BAR AND SIDE GROUND NET BAR USING M8 X 50 MM S/S HEX HEAD BOLTS, AND NYLOC NUTS.
9. INSERT THE SIDE GROUND NET BARS THROUGH THE NET AND ATTACH TO THE NET BAR BRACKETS WITH TWO M8 X 50 MM BOLTS AND NYLOC NUTS.
10. TIE THE BACK CORD OF THE NET TO THE NET SUPPORT POSTS BY INSERTING THE CORD THROUGH THE PULLEYS AND TYING TO THE CLEATS.

TITLE:	GALAXY 72s GALAXY STADIUM GOALS
DRAWING NUMBER:	ASSEMBLY & INSTALLATION INSTRUCTIONS 2 of 2
DATE:	



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