



ASSEMBLY INSTRUCTIONS

1. Lay the crossbar and two uprights on the ground.
2. Insert the cross bar elbows into the crossbar.
3. Insert the uprights into the crossbar elbows.
4. Attach the net supporting arms with three M10 x 50mm hex head bolts, washers and spring washers.
5. Attach elbows into the uprights and secure with M10 x 50mm hex head bolts, washers and spring washers.
6. Insert the side ground rails into the elbows and secure with M10 x 50mm hex head bolts, washers and spring washers.
7. Attach elbows to the weighted ground bar and secure with M10 x 50mm hex head bolts, washers and spring washers.
8. Attach the ground bar and elbows to the side ground rails and secure with M10 x 50mm hex head bolts, washers and spring washers.
9. Attach the wheel assemblies.
10. Attach the net by pushing the net edge all the way in the curved profile followed by pressing the PVC tube fully under the track curve.
11. Tie the net cord at the top rear of the net to the net rail pins to reduce sag in the net.
12. Place sand bags as required for artificial turfs and use Anchor pegs for normal grounds.

COMPONENTS (ONE PAIR)

QTY	ITEM
2	CROSS BAR
4	UPRIGHT BAR
2	NET SUPPORTING ARM-LEFT
2	NET SUPPORTING ARM-RIGHT
4	SIDE GROUND BARS- LEFT AND RIGHT
2	REAR GROUND BAR
4	8 MM PVC TUBE 12500 MM LONG
2	LEFT SIDE WHEEL ASSEMBLY
2	RIGHT SIDE WHEEL ASSEMBLY
36	M10 X 50 MM S/S HEX HEAD BOLT, WASHER & S/WASHER
2	NET 5.0 X 2.0 X 0.8 X 1.5
2	LEFT CROSS BAR ELBOW
2	RIGHT CROSS BAR ELBOW
2	LEFT REAR BAR ELBOW
2	RIGHT REAR BAR ELBOW
2	LEFT UPRIGHT BAR ELBOW
2	RIGHT UPRIGHT BAR ELBOW
10	SAND BAGS

TITLE: GALAXY 52f SOCCER GOALS	
DRAWING NUMBER: Assembly Instruction for One Goal	
DATE: 17/11/2021	WEIGHT PER END: 104.7 KG



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